

Breaker Arm Spring Tension—20-24 OZS.
 Rotation—Clockwise viewed from drive end.

Angle 36.5° closed
 ly.
 rmate opening at
 .
 t 950 RPM (Orig.
 t 650 RPM (Repl.
 eegrees & RPM.
 ming.

I-12127 Distr.), 2°
 No flywheel marks
 r timing procedure
 Carb. Equipment.
 approx. 7/8 turn open
 gauge reading. Idle
 lus or minus 1/32"
 1) hole—Summer,
 er (#3) hole—Ex-
 mum.

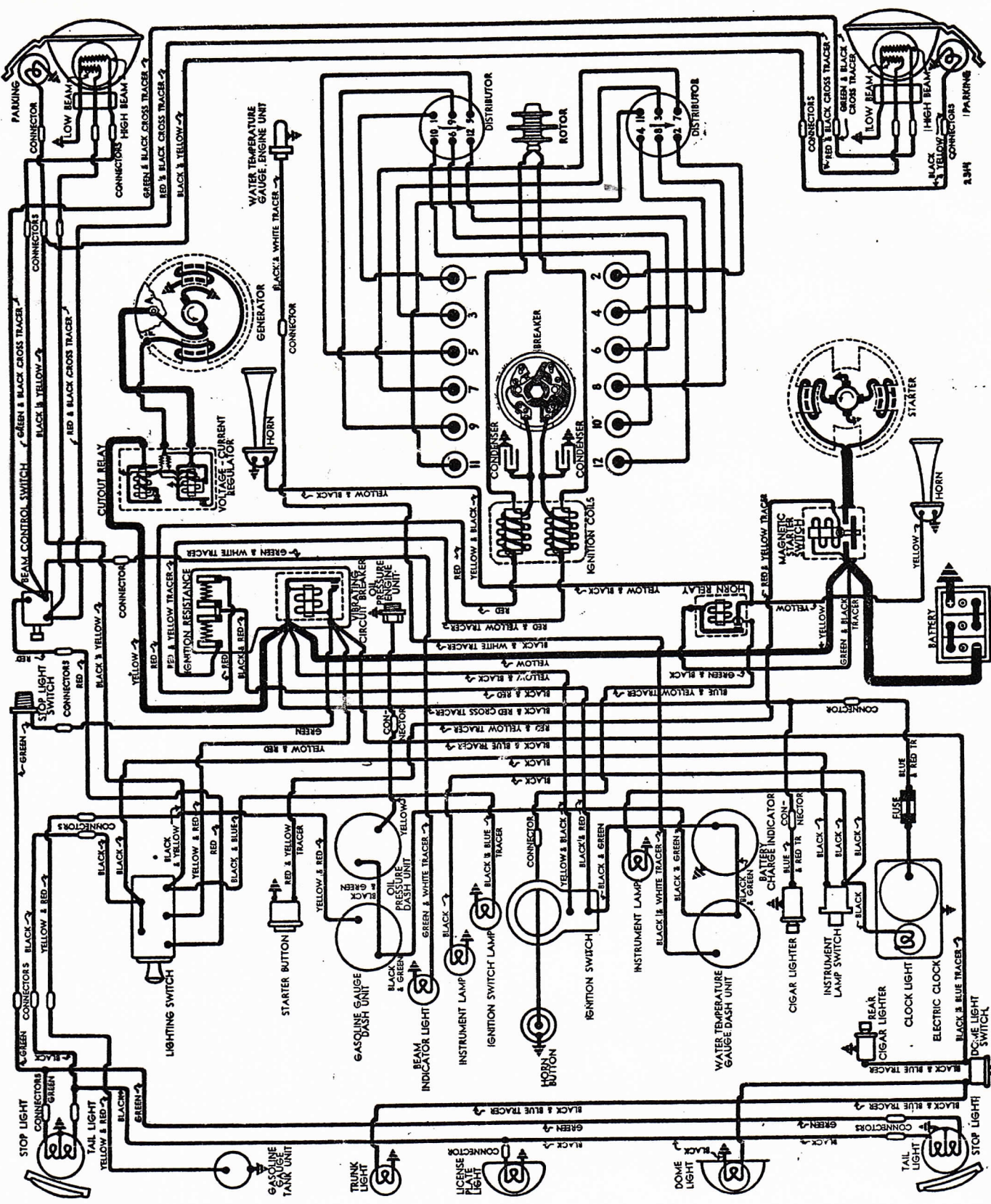
e (hydraulic lifter)
 enerator, Regulator.

Column & Ignition
 s follows:
 Ignition Switch
 ord No. Oakes No.
 I-3676A302136
 I-3676B302137
 I-3676C302182
 I-3676D302440
 I-3675A302440
 I-3675B302440
 I-3675C302440
 I-3675A302440
 I-3675B302440
 With Custom Trim.

d No. 16H-3680.
 z Stratton. Ford No.
 6686A (1940 Zephyr
 n), 06H-3686B (1940
 Contl.), 36H-3686A
 l, 16H-3686B (1941
 l., Custom).
 coil unit assembled

amperes idling, 4.2
 mary circuit resist-

All Engines 2° BTDC
 4° BTDC



1940 MODELS